



MINISTRY OF DEVELOPMENT  
NEGARA BRUNEI DARUSSALAM

*"Bersedia Berkhidmat"*

**BRUNEI DARUSSALAM STANDARD  
PIAWAI BRUNEI DARUSSALAM**

**PBD ISO 5320  
ISO 5320 : 1980 (E)  
First edition 2009**

**SOLID WOOD PARQUET –  
CLASSIFICATION OF FIR AND SPRUCE STRIPS**

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NEGARA BRUNEI DARUSSALAM**

**PBD ISO 5320**

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Old Airport, Jalan Berakas  
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**SOLID WOOD PARQUET –  
CLASSIFICATION FOR FIR AND SPRUCE  
STRIPS**

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PIAWAI BRUNEI DARUSSALAM**

**PBD ISO 5320**

First Edition

**National Foreword**

This Brunei Darussalam Standard reproduces verbatim ISO 5320: 1980 and implements it as the Brunei Darussalam National Standard.

This Brunei Darussalam Standard is published under the direction of the Technical Committee on Timber Standards.

Users are reminded about the susceptibility of the softwood timber materials to termite attack, rots and similar damages when they are used in the uncontrolled/untreated conditions in tropical countries such as Brunei Darussalam.

Attention is drawn to the fact that this Brunei Darussalam Standard does not confer any immunity from legal obligations in any contract for compliance to the Standard.

The Brunei Darussalam Standards are subject to periodical review according to the current needs of the local industries to keep abreast of progress in the industries concerned. Suggestions of amendments will be recorded and in due course brought to the notice of the committees concerned.

Amendments issued since publication :

Amd No.	Date of Issue	Text affected

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**COMMITTEE MEMBERS**

The Technical Committee on Timber was entrusted by the Ministry of Development for the preparation of this Brunei Darussalam Standard. The Technical Committee members are as follows:-

- |     |                                      |  |
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International Standard



5320

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**Solid wood parquet — Classification of fir and spruce strips**

*Parquet en bois massif — Classification des lames en sapin et épicéa*

First edition — 1980-05-01

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 5320 was developed by Technical Committee ISO/TC 99, *Semi-manufactures of timber*, and was circulated to the member bodies in July 1976.

It has been approved by the member bodies of the following countries :

Brazil	Hungary	South Africa, Rep. of
Bulgaria	India	Spain
Canada	Korea, Rep. of	Yugoslavia
Czechoslovakia	Mexico	
Germany, F.R.	Romania	

The member bodies of the following countries expressed disapproval of the document on technical grounds :

France  
Italy  
Norway

# Solid wood parquet — Classification of fir and spruce strips

## 1 Scope and field of application

This International Standard establishes the classification, by quality, of non-assembled solid fir and spruce parquet strips.

## 2 Reference

ISO 1072, *Solid wood parquet — General characteristics.*

## 3 Manufacture, characteristics, delivery conditions

**3.1** The regulations for the manufacture, the characteristics and the delivery conditions are fixed by ISO 1072.

**3.2** The minimum dimensions and the mean lengths for deliveries of non-specified lengths shall be the subject of agreement between the interested parties.

**3.3** Solid fir and spruce parquet strips may be treated to give effective protection to all parts of the strip liable to be attacked by insects, without impairing subsequent use of the strips, the parquet appearance or its maintenance.

## 4 Classification

**4.1** Solid fir and spruce parquet strips shall not contain more defects than those allowed under 4.5, for each grade.

**4.2** Solid fir and spruce parquet strips are divided into three grades :

★ ★ ★  
★ ★  
★

**4.3** Strips containing more defects than those allowed for the last grade (★) shall not be delivered under the designation "ISO solid fir [or spruce] parquet strips", nor under any other designation which may lead to confusion with one of the grades given.

**4.4** Strips entirely free of defects are not covered by this classification.

**4.5** The three grades shall correspond to the conditions stated in tables 1, 2 and 3.