



MINISTRY OF DEVELOPMENT  
NEGARA BRUNEI DARUSSALAM

*"Bersedia Berkhidmat"*

**BRUNEI DARUSSALAM STANDARD  
PIAWAI BRUNEI DARUSSALAM**

**PBD ISO 3397  
ISO 3397 : 1977 (E)  
First edition 2009**

**BROADLEAVED WOOD RAW PARQUET BLOCKS –  
GENERAL CHARACTERISTICS**

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**MINISTRY OF DEVELOPMENT  
NEGARA BRUNEI DARUSSALAM**

**PBD ISO 3397**

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Construction Planning and Research Unit  
Ministry of Development  
Old Airport, Jalan Berakas  
Bandar Seri Begawan BB 3510  
Negara Brunei Darussalam

**BROADLEAVED WOOD RAW PARQUET  
BLOCKS – GENERAL CHARACTERISTICS**

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PIAWAI BRUNEI DARUSSALAM**

**PBD ISO 3397**  
First Edition

**National Foreword**

This Brunei Darussalam Standard reproduces verbatim ISO 3397:1977 and implements it as the Brunei Darussalam National Standard.

This Brunei Darussalam Standard is published under the direction of the Technical Committee on Timber Standards.

Users are reminded about the susceptibility of the softwood timber materials to termite attack, rots and similar damages when they are used in the uncontrolled/untreated conditions in tropical countries such as Brunei Darussalam.

Attention is drawn to the fact that this Brunei Darussalam Standard does not confer any immunity from legal obligations in any contract for compliance to the Standard.

The Brunei Darussalam Standards are subject to periodical review according to the current needs of the local industries to keep abreast of progress in the industries concerned. Suggestions of amendments will be recorded and in due course brought to the notice of the committees concerned.

Amendments issued since publication :

Amd No.	Date of Issue	Text affected

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## COMMITTEE MEMBERS

The Technical Committee on Timber was entrusted by the Ministry of Development for the preparation of this Brunei Darussalam Standard. The Technical Committee members are as follows:-

- |     |                                      |  |
|-----|--------------------------------------|--|
| 1.  | Dr. Tan Kha Sheng<br>(Chair)         | Universiti Brunei Darussalam                                       |
| 2.  | Mohd Shahril Hj Maidin<br>(Co-Chair) | Brunei Shell Petroleum Co. Sdn Bhd                                 |
| 3.  | Rosalind Khan<br>(Secretariat)       | Construction Planning and Research Unit<br>Ministry of Development |
| 4.  | Hamiddon Hj Md Said                  | Public Works Department<br>Ministry of Development                 |
| 5.  | Dr. Yong Chee Tuan                   | Universiti Brunei Darussalam                                       |
| 6.  | Nicholas Leong Soon Kong             | Brunei Shell Petroleum Co. Sdn Bhd                                 |
| 7.  | Zaeidi Hj Berudin                    | Forestry Department, Ministry of<br>Industry and Primary Resources |
| 8.  | Adnan Hj Bagol                       | Sekolah Vokasional Nakhoda Ragam                                   |
| 9.  | Zar Nee Kyaw                         | HAHD Engineering   |
| 10. | David Price                          | Arkitek Ibrahim  |
| 11. | Raymond Wong                         | Twinwood Kilndry Treatment   |
| 12. | Christopher Thien                    | Juru Ukur Bahan SPL  |
| 13. | Yapp Pow Khin                        | Architect 54 & Associates  |

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**INTERNATIONAL STANDARD**



**3397**

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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION • МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ • ORGANISATION INTERNATIONALE DE NORMALISATION

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## **Broadleaved wood raw parquet blocks — General characteristics**

*Frises brutes en bois feuillus pour parquets — Caractéristiques générales*

**First edition — 1977-02-01**

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**UDC 69.025.351.3 : 674.031**

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**Descriptors:** construction materials, wood products, floor coverings, wood floors, parquet blocks, broadleaved timber, specifications, dimensions, sampling, quality control, designation, delivery, marking.

## FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO member bodies). The work of developing International Standards is carried out through ISO technical committees. Every member body interested in a subject for which a technical committee has been set up has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 3397 was drawn up by Technical Committee ISO/TC 99, *Semi-manufactures of timber*, and was circulated to the member bodies in May 1974.

It has been approved by the member bodies of the following countries :

Austria	Ireland	South Africa, Rep. of
Bulgaria	Netherlands	Spain
France	Norway	Thailand
Germany	Poland	Turkey
Hungary	Romania	Yugoslavia

The member bodies of the following countries expressed disapproval of the document on technical grounds :

Czechoslovakia  
Italy  
U.S.S.R.

## Broadleaved wood raw parquet blocks — General characteristics

### 1 SCOPE

1.1 This International Standard lays down the manufacturing characteristics and the dimensions, the permissible deviations, the methods for quality control and the delivery conditions, the measurement and the marking of broadleaved wood raw parquet blocks.

1.2 The classification of raw parquet blocks according to specific characteristics and wood defects are laid down, for the different species of wood, in separate International Standards intended for grades.

### 2 FIELD OF APPLICATION

This International Standard applies to raw parquet blocks used for the manufacture of solid wood parquets and mosaic parquets.

### 3 REFERENCES

ISO 2036, *Marking of different species of wood utilized in the manufacture of wood flooring — Code of symbols.*

ISO 3130, *Wood — Determination of moisture content in physical and mechanical tests.*

### 4 DEFINITIONS

For the purpose of this International Standard, the following definitions apply :

4.1 **raw parquet block** : Piece of edged timber having a maximum thickness of 26 mm, a width between 35 and 120 mm and a minimum length of 150 mm, intended for the manufacture of parquet flooring.

4.2 **face of raw parquet block** : Wide side of parquet block having the smallest possible number of defects and used as reference side.

4.3 **back of raw parquet block** : Wide side of parquet block opposite to the face.

### 5 MANUFACTURE

5.1 Raw parquet blocks shall have the faces and the edges flat and parallel.

Contiguous edges and faces shall form parallel sharp arrises.

5.2 The arrises of the ends shall be perpendicular to the lateral arrises of the parquet block faces.